



From:  
The Chief Engineer,  
P&MM, TGTRANSCO,  
VidyutSoudha,  
HYDERABAD – 500 082.  
Tel/Fax : 040-23303736  
Email: ce.pmm@tgtransco.com

To  
M/s. ABB India Limited,  
Plot No34, street 17,  
MIDC Industrial Area, Satpur, Nasik  
Maharashtra– 422007.

PO.No.4500003335/CE(P&MM)/SE(P&MM)/DE41/TGPMM41-37/2024/33KV VCBs/  
D.No.27/2025, Dt: 09.05.2025.

Sirs,

Sub: Tender Specification No. TGPMM41-37/2024 – Supply of 125nos. 33kV Vacuum Circuit Breakers (2000A, STC:31.5kA/Sec) – Detailed Purchase Order – Issued – Regarding.

Ref: 1. Tender Specification No.TGPMM41-37/2024.  
2. Your offer against Tender Specification No.TGPMM41-37/2024 on e - platform.  
3. LOI No. CE(P&MM)/SE/DE41/TGPMM41-37/2024/VCBs/D.No.20/2025,  
Dt: 06.05.2025.

\* \* \*

I, acting for and on behalf of and by the order and direction of TRANSMISSION CORPORATION OF TELANGANA LIMITED, accept the prices offered by you, against Tender Specification No.TGPMM41-37/2024, for supply of equipment detailed in clause (2) below, with the terms and conditions as per the Tender Specification No.TGPMM41-37/2024.

## **1. SCOPE OF CONTRACT**

This contract relates to the supply of the equipment detailed in clause –2 below and covers design, manufacture, acceptance testing, dispatch and delivery F.O.R. destination/Stores/site within State of Telangana as detailed in this purchase order.

## **2. SCHEDULE OF EQUIPMENT & PRICES:**

- (a) Supply of 125Nos. 33kV Vacuum Circuit Breakers (2000A, STC:31.5kA/Sec) conforming to latest IEC/IS, complete with Terminal Connectors suitable for twin ACSR Moose conductor and as per Technical specification as per the price break-up indicated below:

*All Financial Figures are in Rs.*

<b>Sl. No.</b>	<b>Description</b>	<b>33KV Vacuum Circuit Breakers (2000A) (HSN Code: 85352122)</b>
1	Ex-Works	2,55,000.00
2	Packing & Forwarding	0.0
3	Freight	6,900.00
4	Insurance	100.00
5	Total Taxable Unit Rate	2,62,000.00
6	IGST @ 18% on Ex-Works + Freight + Insurance	47,160.00
7	<b>Unit FADS Price including Taxes</b>	<b>3,09,160.00</b>
8	Quantity (Nos.)	125
9	<b>Total Amount</b>	<b>3,86,45,000.00</b>
<b>Rupees Three Crore Eighty Six Lakhs Forty Five Thousand Only.</b>		

- (b) The equipment shall be supplied from your Nasik works. The prices of equipment accepted above are FIRM and FOR delivery destination stores.
- (c) The dispatch of the equipment is by road only. The transit insurance shall include storage cover for 45 days at destination stores.
- (d) It is noted that the prices are with the present rate of IGST @ 18% on the total of Ex-works, Freight and Insurance.
- (e) The TGTRANSCO shall have the right to vary the ordered quantity by +/- 50% at any time during the execution of the order.
- (f) The Price is inclusive of all incidental charges such as packing, forwarding, handling, unloading and other incidentals.
- (g) TCS at prevailing rates is applicable on any payment made (not applicable on ETC charges), if company's aggregate sales consideration during the relevant financial year exceeds Rs.50 Lakhs and total sales, gross receipts or total turnover including GST if any exceeds Rs.10 Crores in the financial year immediately preceding the financial year of subject sales.

The payment of TCS shall be subjected to furnishing of necessary documents. The stipulated conditions are to be verified by the DDOs while processing the bills.

The PAN No. of TG TRANSCO is AAFCT0166J.

- (h) i) e-invoicing (IRN) is mandatory for businesses whose aggregate turnover exceeds 5 crores in a financial year.

ii) A declaration for turnover shall be submitted in case of non applicability of e-invoicing.

iii) Copy of the GST payment challan and proof of filing of GST return (the latest bill copies or previous bill copies) shall be submitted along with the bill/invoices  
Submission of the above documents may be ensured by DDO/UO while processing the bills

**3. DELIVERY:** To commence supply with 25Nos. within three months from the date of Letter of Intent and complete @ 25Nos. per month thereafter.

**4. PERFORMANCE SECURITY:**

Performance Security for 10% of the contract value i.e. for **Rs.38,64,500/-** (Rupees Thirty Eight Lakhs Sixty Four Thousand Five Hundred and Seventy one Only) with a validity 60 days beyond the date of completion of performance obligations including warranty obligations is to be furnished.

In the event of any correction of defects or replacement of defective material during the warranty period, the warranty for the corrected/replaced material will be extended to a further period of 12 months and the Performance Bank Guarantee for proportionate value will be extended 60 days over and above the extended warranty period. It is entirely your responsibility to extend the validity of this Bank Guarantee to cover the period of guarantee well before its expiry.

**5. Guaranteed Technical Particulars:** The Guaranteed Technical Particulars are enclosed to this Purchase Order. The drawings shall be furnished immediately for approval.

**6. Payment:**

- a) 100% payment will be arranged through PFC/REC/Bank/TGTransco funds within 45 days reckoned from the check measurement date in Form-13.
- b) For Real Time Gross Settlement (RTGS) the details of your Bank Account of areas follows:

(i)	Company Name	M/s.ABB India Ltd.,
(ii)	Name of the Bank	Deutsche Bank AG
(iii)	Branch Address	#26-27, Raheja Towers, M.G. Road, Bangalore-560001
(iv)	Branch Code	002
(v)	City	Bangalore
(vi)	Account No.	2000149000
(vii)	MICR Code	560200002
(viii)	IFSC Code	DEUT0797BGL
(ix)	PAN No.	AAACA3834B
(x)	GST No.	27AAACA3834B1Z8

- c) Applicable transaction charges will be recovered from the bill amount for each disbursement on LOA raised by unit officers.
- d) The 100% payment mentioned above is subject to submission of performance security by the supplier as per clause (4) above.
- e) The performance guarantee to be executed in accordance with this specification will be furnished on a stamp paper of value Rs.100/- as per the format indicated in Form-4 of the specification. The Bank Guarantee will be extended if required suitably in accordance with the provisions of Performance Security Clause of the Specification.
- f) If the supplier has received any over payments by oversight or if any amounts are due to the TGTRANSCO due to any other reasons, when it is not possible to recover such amounts under the contract resulting out of this specification, TGTRANSCO reserves the right to collect the same from any other amount due to the supplier and / or Bank Guarantees given by the company due to or with TGTRANSCO.
- g) When the supplier does not at any time, fulfill his obligations in replacing / rectifying etc. the damaged / defective materials in part or whole promptly to the satisfaction of the TGTRANSCO Officers, TGTRANSCO reserves the right not to accept the bills against subsequent dispatches made by the supplier and only the supplier will be responsible for any demurrages, wharfages or damage occurring to the consignments so dispatched.
- h) Any incidental charge such as stamp duty, bank charges etc., shall be to the Supplier's account and any charges in relation there to shall not be included in the bills submitted to TGTRANSCO's Paying Officer through Banks.
- i) All payments will be made in non-convertible Indian Rupees.
- j) The Bank details as above are final and shall not be revoked under any circumstances.

## **7. RESPONSIBILITY OF THE SUPPLIER FOR LOSS/DAMAGE**

- (a) The supplier is responsible for the safe delivery of the goods in good condition at the destination. He should acquaint himself of the conditions obtaining for handling and transport of the goods to destination and shall include and provide for security and protective packing of the goods so as to avoid damage in transit.
- (b) External damages or shortages that are prima-facie the results of rough handling in transit or due to defective packing will be intimated within a fortnight of the receipt of the materials. Internal defects, damages or shortages of any internal parts which cannot

ordinarily be detected on a superficial visual examination will be intimated subsequently.

In either case, the defective or damaged materials should be replaced by the supplier free of cost to the TGTRANSCO. If no steps are taken within 15 days of receipt of intimation of defects or such other reasonable time as the TGTRANSCO may deem proper to afford, TGTRANSCO may without prejudice to its other rights and remedies cause to be repaired or rectified the defective material or replace the same and recover the expenditure incurred there for from the deposit such as Earnest Money, Security and Performance or other monies available with TGTRANSCO or by resorting to legal action.

- (c) For the purpose of any legal consideration, the material shall be deemed to pass into TGTRANSCO's ownership only at the final destination where they are delivered and accepted.

#### **8. Penalty for Late Delivery:**

- a) The delivery period as per agreed delivery schedule shall be deemed to be the essence of the contract. In case of delay in delivery of materials beyond the agreed delivery schedule or to perform the services within the period specified in the contract whatever be the reason the TGTRANSCO may at its option, demand and recover from the supplier from the contract price, as liquidated damages, a sum equivalent to 0.5% per week on the undelivered portion subject to a maximum of 5% of total value of contract.
- b) For penalty, the number of days of delay would be rounded off to the nearest week and penalty calculated accordingly.
- c) Equipment which is not of acceptable quality (or) not confirming to specification would be deemed to be not delivered.
- d) The penalty specified will be levied and would be adjusted against subsequent pending bills.
- e) The check measurement date in Form-13 i.e., the date of receipt of equipment at the destination stores in good condition will be taken as date of delivery.

#### **9. Force Majeure:**

- a) The Supplier will not be liable for forfeiture of its performance security, penalty for late delivery or termination for default if and to the extent that it's delay in performance or other failure to perform its obligations under the Contract is the result of an event of Force Majeure.

- b) For the purpose of this clause 'Force Majeure' means an event beyond the control of the Supplier and not involving the Suppliers' fault or negligence and not foreseeable. Such events may include but are not restricted to wars or revolutions, fires, floods, epidemics, earth quakes, Tsunami, quarantine restrictions and freight embargoes.
- c) If the Force Majeure situation arises, the supplier will promptly notify the Purchaser in writing of such condition and the cause thereof. Unless otherwise directed by the Purchaser in writing, the Supplier will continue to perform its obligations under the Contract as far as is reasonably possible, and will seek all reasonable alternative means for performance not prevented by the Force Majeure event.

**10. Termination for Default:**

- (a) The Purchaser without prejudice to any other remedy for breach of Contract, by written notices of default sent to the Supplier, may terminate this Contract in whole or part :
  - i) If the Supplier fails to deliver any or all of the Materials/equipment within the period(s) specified in the Contract, or within any extension thereof granted by the Purchaser.
  - ii) If the Supplier fails to perform any other obligation(s) under the Contract.
  - iii) If the Supplier, in the judgment of the Purchaser has engaged in corrupt or fraudulent practices in competing for or in executing the Contract.
- (b) In the event the Purchaser terminates the Contract in whole or in part, the Purchaser may procure, upon such terms and in such manner, as it deems appropriate, Materials/equipment or services similar to those undelivered and the Supplier will be liable to the Purchaser for any excess costs for such similar Materials/equipment or Services. However, the Supplier will continue performance of the Contract to the extent not terminated.

**11. Termination for convenience:**

- (i) The Purchaser, by written notice sent to the Supplier, may terminate the Contract, in whole or in part, at any time for its convenience. The notice of termination will specify the termination is for the Purchaser's convenience, the extent to which performance of the supplier under the Contract is terminated, and date upon which termination becomes effective.
- (ii) However the Materials / equipment that are complete and ready for shipment within thirty (30) days after the supplier's receipt of notice of termination will be accepted by the Purchaser at the Contract terms and prices.

**12. Warranty:**

The material shall be guaranteed for satisfactory performance for a period of 18 months from the date of receipt of material/equipment at TLC stores or at site in good condition against defects proved to be due to faulty design of material/ workmanship. If during this period, any of the material is found defective they shall be repaired or replaced by you free of all costs to the TGTRANSCO. To and fro freight charges shall also be to your account only.

**13. Taxes:**

Taxes as indicated in the price schedule at para (2) are applicable. You shall agree, that if, at any time, any GST reported to have been paid has not been paid, or a lesser amount has been paid, or on subsequent adjudication or appeal or revision it is decided that a lesser amount is payable, you shall refund such amounts irrespective of time lag.

**14. Statutory Variations:**

Any variation up or down in statutory levy or new levies introduced after tender calling date this specification will be to the account of TGTRANSCO, provided that in cases where delivery schedule is not adhered to by the supplier and there are upward variation/ revision after the agreed delivered date, the supplier will bear the impact of such levies and if there is downward variation / revision the TGTRANSCO will be given credit to that extent.

Statutory variation if any allowed, it is allowed only once during delivery period, i.e. at the time of delivery of goods at factory. In case of sub-vendor items, taxes & duties are inclusive in tender price and no statutory variation is applicable.

In cases where the bidder assumes less tax rates and become lowest, upward variation of taxes will not be considered. In case of the bought out items for which the prices are quoted all-inclusive of taxes, statutory variation shall not be applicable.

**15. Dispatch Instructions:**

The dispatch instructions for the equipment will be issued after inspection/satisfactory routine/acceptance tests results. The prices indicated in clause (2) above shall remain unaltered whatever be the destination.

**16. Inspection:**

After completion of manufacture of the equipment/ material, routine tests shall be performed as per relevant standards and requisite copies of test certificates shall be furnished to the purchaser. Various components of the equipment shall be routine tested in accordance with approved standards and manufacture standards.

As soon as the material/ equipment are ready the supplier will duly send intimation to TGTRANSCO by post/fax and carry out the tests in the presence of the representative of

TGTRANSCO. The Supplier shall give at least 15 days advance intimation to enable the Purchaser to depute his representative for witnessing acceptance and routine tests. All charges in connection with inspection shall be borne by the supplier.

The equipment should not be dispatched without final inspection of the tests, approval of test certificates and issue of specific dispatch instructions or specific waiver thereof from this office. The equipment shall reach the destination store/site within three weeks of issue of Dispatch Instructions.

**17. Contract Drawings:**

Approval by TGTRANSCO to the supplier's drawings shall not relieve the supplier of his responsibility for correctness thereof or from results arising out of error or omission therein or from any obligation or liability under the contract. Any supplementary drawings necessary to permit the complete design of the installation prior to receiving the equipment shall also be supplied. Within two weeks of approval, six sets of all approved drawings and soft copy of drawings shall be furnished. One set of drawings and instruction manuals along with soft copy shall be sent along with each equipment at the time of dispatch. Copies of the drawings and manuals shall also be sent to other offices as indicated below.

Consignee	:	One set of approved drawings per consignee
Two Sets	:	Concerned Executive Engineer
To this office	:	Three sets.

**18. Erection, Operation & Maintenance Manuals:**

Erection, operation and maintenance manuals along with soft copy shall be supplied as per distributions given below giving detailed instructions with illustrations along with the equipment. They shall contain clear recommended schedule of maintenance for the guidance of the operating staff. Any items requiring the special attention of the operation engineer should be highlighted.

Consignee	:	One set per consignment
Concerned Executive Engineer	:	Two sets
To this office	:	One set

These shall be sent to the Divisional Engineers / Executive Engineers concerned.

**19. Completeness of Contract:**

All minor accessories that are normally necessary for satisfactory and efficient operation of the equipment shall be supplied by you free of cost to the TGTRANSCO whether these are

specifically mentioned or not in the specification, your tender schedules or in this purchase order and the equipment shall be complete in itself.

**20. General Conditions of Contract:**

Except in so far as it is provided otherwise in this contract, you shall abide by the terms and conditions appended to the specification. Except as specifically accepted in this order the terms and conditions mentioned in your quotation under reference are not accepted.

**21. Risk:**

The risk in the property is entirely yours till the goods are received in good condition at the destination.

**22. Packing:**

Each equipment shall be securely packed separately in such a manner as to withstand rough handling during rail and road transit upto site and as per latest IS/BSS/IEC.

**23. Material & Workmanship:**

All the materials shall be of the best class and shall be capable of satisfactory operation in the tropics under service conditions without distortion or deterioration. No welding or filling or plugging of defective parts shall be permitted, unless otherwise specified they shall conform to the requirement of the appropriate Indian, British or American standards (where a standard specification covering the material in question has not been published the standards of the American society for testing of materials should be followed).

The entire design and construction shall be capable of withstanding the several stresses likely to occur in actual services and of resisting rough handling during transport.

**24. Insurance:**

As insurance charges are included in your prices you should cover the equipment against transit risks and also for further period of 45 days towards storage from the date of receipt of equipment at site. It is entirely your responsibility for arranging the insurance through your underwriters. The damages and shortages will be intimated to you as stipulated in purchase order and you shall arrange for replacement/repairs immediately without awaiting settlement from insurance authorities.

**Note:** The material will not be taken into stock unless documentary evidence for Freight and Insurance is furnished along with material.

**25. Interchangeability:**

All similar equipment and removable parts of similar equipment shall be interchangeable with each other.

**26. Spares:**

You shall supply any spares required for the equipment that will be supplied under this order, whenever called upon to do so at fair prices and at the TGTRANSCO's standard terms of payment within a period not exceeding the deliveries accepted therein.

**27. Progress Reports:**

You shall furnish the program of works and progress reports on the manufacture of equipment to this office every month in triplicate till the supplies are completed.

**28. Correspondence:**

- a) Your acknowledgement of this order and all correspondence of general or technical nature shall be addressed to the Chief Engineer/P&MM, TGTRANSCO, Vidyut Soudha, Hyderabad –500 082.
- b) All correspondence regarding dispatches, payments and any other field matters shall be addressed to the concerned paying officer. Copies of such correspondence shall be marked to the concerned Superintending Engineer and to the Chief Engineer/P&MM, TGTRANSCO, Vidyut Soudha, Hyderabad –500 082. Copies of the correspondence regarding payments should also be marked to the Executive Director/Finance, TGTRANSCO, Vidyut Soudha, Hyderabad –500 082.
- c) You shall submit invoices for materials directly to the paying officer.

**29. Jurisdiction:**

All and any disputes or differences arising out of or touching this order shall be decided only by courts or tribunals situated in Hyderabad or Secunderabad cities. No suit or other legal proceedings shall be instituted elsewhere.

**30. Supervision of erection, testing and commissioning:**

You have to provide services of qualified personnel for supervision of erection, testing at site and commissioning of the equipment wherever required. The above services, if requested for, should be provided at free of Cost.

**31. Guarantee for Interrupter:**

You shall give specific guarantee for Interrupter for a period of Six years from the date of supply or 5 years from commissioning (whichever is earlier) of the 33kV Vacuum Circuit Breakers.

If the Interrupter fails within five years from supply or commissioning (whichever is later), free replacement shall be arranged within seven days of intimation of failure.

If the replacement is not made within seven days, the cost shall be recovered from your running bills or shall be made good by you.

### 32. Acknowledgement:

Please acknowledge the receipt of this purchase order with your confirmation of its acceptance by you and the extra copy enclosed may please be returned with your signature in token of your acceptance.

Encl: GTP.

Yours faithfully,

Chief Engineer/P&MM  
(Acting for and on behalf of TGTRANSCO)

WE ACCEPT THE TERMS AND CONDITIONS OF THIS PURCHASE ORDER

SIGNATURE OF THE CONTRACTOR  
WITH SEAL AND DATE

Copies to:

The FA & CCA (A/cs) & CFO/TGTRANSCO /Vidyut Soudha/Hyderabad.

The Chief Engineer/Transmission/TGTRANSCO/Vidyut Soudha/Hyderabad.\*

The Superintending Engineer/Transmission/TGTRANSCO/Vidyut Soudha/Hyderabad.

The Superintending Engineer/OMC/Metro-Central/TGTRANSCO/2<sup>nd</sup> Floor, 132kV NIMS GIS SS  
premises/Erramanzil/Panjagutta/Hyderabad-82

The Superintending Engineer/Quality Control/TGTRANSCO/VidyutSoudha/Hyderabad.

The SAO/Pay & accounts/TGTRANSCO/Vidyut Soudha/Hyderabad along with Form-40.

The SAO/Metro-Central/TGTRANSCO/2<sup>nd</sup> Floor, 132kV NIMS GIS SS premises/ Erramanzil/  
Panjagutta/Hyderabad -82.

The Divisional Engineer/Transmission &Stores/Metro/Erragadda/Hyderabad, 500 045.

The AEE/Construction Stores/TGTRANSCO/Erragadda/Hyderabad.

\* Copy of this PO is available on <http://www.tgtransco.com/>

**ANNEXURE**  
**GUARANTEED TECHNICAL PARTICULARS**

<b>S.No.</b>	<b>Description</b>	<b>33kV VCB (2000A, STC:31.5kA/Sec)</b>
1 a)	Maker's name country of manufacture.	ABB India Ltd., India
b)	Manufacturer's type designation.	OVb-VBF
2	Applicable Technical Standards	IEC62271-100
3 a)	Rated voltage (kV)	36
b)	Rated Frequency (Hz)	50
4	Number of Poles	3
5.a)	Class (Outdoor/Indoor)	Outdoor
b)	Class C2/Class M2	C2/M2
6	Rated normal current:	
a)	Under site conditions (Amps)	2000
b)	Rated (Amps)	2000
7	Rated short circuit breaking current:	
a)	R.M.S. value of AC component of rated short circuit current (kA)	31.5kA, rms
b)	Percentage DC component	45%
c)	Asymmetrical breaking current (including DC component)	31.5 kA, rms
d)	Certificate or report no.	Report No. 2050-17
e)	Oscillogram no.	Oscillogram no. 6073
8	Rated short circuit making current (kA)	82
9	First Pole to clear factor	1.5
10	Rated transient recovery voltage for terminal faults (kV peak)	a) T100a- TRV Peak:70.6kVp (Refer Test No 170322-6008 Report no.2050-17), b) T10-TRV Peak:83.3kVp ( refer test no 6008 Repot no. 2050-17)
11	Rated characteristics for short line faults.	Report No. 2050-17170323-4004 to 4013 for characteristics
12	Rated operating sequence .	O-0.3 Sec-CO-3min-CO
13	Rated duration of short circuit (sec.)	3 Sec
14	Rated out of phase breaking current (kA)	7.9
15	Opening time (ms)	45+15/-10ms
16	Arcing time (ms)	
a)	At 10% rated breaking current	<15ms (approx.)
b)	At 25% rated breaking current	<15ms (approx.)
c)	At 50% rated breaking current	<15ms (approx.)
d)	At 100% rated breaking current	<15ms (approx.)
e)	Maximum Arcing time at lowest fault currents	<15ms (approx.)
17	Break time (ms)	(Refer Test Report 2050)
a)	At 10% rated breaking current	≥ 38 ms at T10
b)	At 25% rated breaking current	≥ 39.1 ms at T30

S.No.	Description	33kV VCB (2000A, STC:31.5kA/Sec)
c)	At 50% rated breaking current	$\geq 65.4$ ms at T60
d)	At 100% rated breaking current	$\geq 42.3$ ms at T100a
e)	Maximum break time at lowest fault current	$\geq 38.6$ ms at T10
18	Closing time (ms)	$65 \pm 15$ ms
19	Maximum Pole discrepancy time:	
a)	Opening (ms)	$< 5$ ms
b)	Closing (ms)	$< 5$ ms
20	Rated line charging breaking current (kA)	10A
21	Maximum cable charging current	
a)	On supply side	50 A
b)	On line side	50 A
22	Rated small inductive breaking current (kA)	Not applicable
23	Max. rise of temperature over ambient temperature for current rating under clause 6.	$< 50^{\circ}$ C for connection to external conductors by bolts $< 75^{\circ}$ C for Silver-coated connection points
24	Interrupting capacity based on duty cycle	
a)	AC Component (kA)	31.5 kA for 3 sec
b)	Percentage D.C. Component	45% D.C component
25	Latching current (kA)	Making current 62.5 kAp
26	No of breaks in series per pole	one
27	Length of contact travel (mm)	19-23mm
28	Total length of break per pole (mm)	19-23mm
29	Rate of contact travel :	
a)	At tripping (meters/sec.)	1.2 - 1.7 mm/ms
b)	At closing (meters/sec.)	0.8 - 1.6 mm/ms
30	Type of devices, if any, used to obtain uniform voltage distribution between breaks	NA
31	Recovery voltage distribution between breaks in percent of rated voltage:	
a)	Single line to ground fault	Single Phase test-48.9kVp, Test No. 170323-4046 Report No. 2050-17
b)	Interruption of short lines	Interruption of short lines- L75 test duty- TRV- 42kVp, Test No. 170322-4046-Report No. 2050-17
c)	Switching off an unloaded Transformers	Not applicable
32	Type of main contact	Butt
33	Type of arcing-contacts and/or arc control device	Not applicable
34	Material of contacts	
a)	Main	Copper chromium
b)	Arcing	NA for VCB
c)	Auxiliary	copper

S.No.	Description	33kV VCB (2000A, STC:31.5kA/Sec)
35	Whether contacts are silver plated	NA
36	Thickness of silver coating (mm)	NA
37	Contact pressure (kg/sq. mm.)	3200N (approx)
38	Insulation level of the breaker :	
a)	1 minute power frequency withstand voltage (kV rms)	70kV (rms)
b)	Switching surge withstand test voltage (kV peak)	Not applicable
c)	Impulse withstand test voltage (kV peak)	170kVp
d)	Max. dynamic p.f. over voltage withstand (kV peak)	No applicable
39	Minimum clearance in Air (mm)	
a)	Between Phases (live parts)	476 mm
b)	Between live parts and earth	390±10 mm
c)	Centre to centre distance between phases	700±10 mm
d)	The safety boundaries during a breaking operation for circuit breakers with an external exhaust for ionized gases or flames	NA
40	Whether the circuit breaker is suitable for fixed trip operation or trip free operation and whether it is provided with a lock-out device preventing closing of the breaker	Trip free
41	Method of closing	
a)	Normal	Electrical/Mechanical
b)	Emergency	Mechanical
42	Type of closing mechanism	Spring charged stored Energy Mechanism
43 a)	Normal voltage of closing	220 VDC
b)	Pick up range, (volts)	85 - 110% (187V-242V)
44 a)	Normal voltage of closing	220V DC
b)	Pick up range, (volts)	85-110% (187V-242V)
c)	Power at normal voltage of closing mechanism, (watts)	200 Watt Approx.
d)	Power at 85% of normal Voltage (watts)	200 Watt
45	Type of tripping mechanism	Spring -Spring
46	Normal voltage of tripping coils, (volts)	220 VDC
47 a)	Power at normal voltage for tripping coils, (watts)	220 VDC
b)	Power at 70% normal voltage for tripping coils, (watts)	200 Watt
48	Arc duration at 100% (ms) Interruption capacity:	
a)	i) Opening Arcing time No. of loops and time including resistor current duration (cycle)	NA to VCB
	ii) Resistor current duration, (cycle)	
	iii) Total length of the arc, (mm)	
	iv) Max. length of the arc, (mm)	

S.No.	Description	33kV VCB (2000A, STC:31.5kA/Sec)
	v) Total interrupting time measured from instant of trip coil energisation to arc extinction of resistor current (cycles).	NA to VCB
b)	Closing time measured from instant of application of power to closing device upto arcing contacts touching, (cycles).	NA to VCB
49	Critical current (current giving the longest arc when a break takes place) (kA)	Not applicable
50 a)	Recovery voltage when circuit breaker tested at 100% rated breaking capacity, (kV inst.)	36.9kV (Recovery voltage between phases, test duty T100a)
b)	Rate of rise of re-striking voltage at breaking	
i)	for 30% breaking capacity, (kV/Micro. sec.)	3.33
ii)	for 100% breaking capacity, (kV/Micro. sec.)	1.19
c)	Maximum over voltage factor of the circuit breaker when switching off.	
i)	Unloaded transformers.	NA
ii)	Loaded transformer	NA
iii)	Open circuited lines	NA
51	When switching of synchronous systems:	
a)	Max. current (kA)	Double Earth Fault test Breaking Current - 27.7kA
b)	Max. contacts of 1 pole (kV)	Double Earth Fault test TRV- 85.5kVp
52	No. of openings the circuit breaker is capable of performing without inspection, replacement of contacts or other main parts.	
a)	at 50% rated current	10000
b)	at 100% rated current	10000
c)	at current corresponding to 50% rated breaking capacity	100
d)	at current corresponding to 100% rated breaking capacity	30
53 a)	Weight of complete circuit breaker (kg.)	500 kg (approx)
b)	Impact loading for foundation design, to include dead load plus impact value on opening at maximum interrupting ratings, in terms of equivalent static load, (kg.)	Maximum load on foundations inclusive of the mass of the circuit breakers - 920kg approx (9kN)
c)	Overall dimensions:	
	Height (mm)	4228±10mm
	Width (mm)	402±10mm
	Length (mm)	1704±10mm
54	Porcelain:	
a)	Make	CJI/IEC/Eq.
b)	Type	Porcelain/Hollow
c)	Descriptive pamphlet	1VYN401101-NL
d)	Weight (kg.)	32 kg Approx

<b>S.No.</b>	<b>Description</b>	<b>33kV VCB (2000A, STC:31.5kA/Sec)</b>
e)	Transport dimensions (mm)	Height(mm)600mm x Width(mm) 250mm x Length 250mm approx.
f)	Height above floor, required to remove porcelain, (mm)	100 mm approx.
g)	Insulation class	Class C
h)	One minute dry power frequency withstand kV (r.m.s.)	70
i)	10 seconds wet power frequency withstand kV (peak)	70
j)	Flash over voltage (kV)	NA
k)	Full wave impulse withstand voltage kV (peak)	170kV Peak
l)	Switching surge withstand voltage kV (peak)	NA
m)	Corona discharge voltage, (kV r.m.s.)	NA
n)	Nature of the dielectric	Porcelain
o)	Creepage distance total protected (mm)	900mm
p)	Volume of insulating medium per porcelain (liters)	8 liters approx
q)	Permissible safe cantilever loading on installed porcelain (kg.m.)	765kg.m. (7500NM) approx.
55	Operating mechanism :	
a)	a) Mechanically operated or pneumatically or hydraulically operated.	Mechanically operated
b)	For stored energy mechanism :	
1	Spring charging motor	
i)	Rating kW	480 Watt (Approx.)
ii)	Voltage V	230 V AC
iii)	Power frequency withstand voltage kV.	2.5kV /1 min
iv)	Time required for the motor to charge the spring fully (sec)	15 Sec (max)
v)	Power required at the normal control voltage to charge the spring - Watts.	480 Watt (Approx.)
vi)	Specification reference.	As per relevant IEC
2	Spring closing/opening	
i)	Number of springs	Closing 2No. / Opening 1 No. each
ii)	Type	Compression / Tension
iii)	Number of turns	14.5 & 15.5/17
iv)	Guage	Ø7mm & Ø6mm / Ø5.5mm
v)	External diameter mm.	40mm, 26.5/33mm
vi)	Stiffness	23/18.5
vii)	Material	VdSiCr/TdSiCr
viii)	Force developed in full charged position.	213.5kg, 242.7kg/162kg
ix)	Specification reference.	IS:4454 Part-2
56	Details of Vacuum for 33kV VCBs	

S.No.	Description	33kV VCB (2000A, STC:31.5kA/Sec)
a)	Make of the vacuum bottle/interrupter	ABB India Ltd
b)	Pressure maintained in the vacuum interrupter	10 <sup>-9</sup> Torr
c)	Gap between the contacts in vacuum	16-19 mm
d)	Area of contacts	Suitable upto 2500A
e)	Allowable increase in the Vacuum interrupter	NA
f)	Measure, if any, to be taken for maintaining normal allowable pressure in the vacuum interrupter	NA
g)	Periodically maintenance of the following	
i)	For maintaining vacuum interrupting chamber	Not applicable
ii)	for changing contacts	
iii)	other maintainable schedules if any	
h)	method of checking pressure in vacuum interrupter and procedure to check up	Magnetron Method
57	No. of auxiliary contacts provided	
a)	Those close when breaker is closed.	12 NC
b)	Those open when breaker is closed.	12 NO
c)	Those adjustable with respect to the position of main contacts.	non adjustable
d)	Continuous rating of contacts.	10A
e)	Breaking capacity of contacts.	5A at 220V DC, L/R Time constant=20ms

Chief Engineer/P&MM

This order is placed against the indents indicated below:

Sl.No.	Indent Reference	Required for	Qty
1	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.425/22/ D.No.504/22, Dt:22.10.2022. (PR.Nos. 1100000245)	Erection of 1No. 33kV Feeder Bay at 132kV Narmeta SS.	1
2	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.5680/22/ D.No.681/22, Dt:03.11.2022. (PR.No. 1100000253)	Construction of 1No. 33kV Feeder Bay for bifurcation of existing 33kV Bela feeder at 132kV Adilabad SS required for TSSPDCL.	1
3	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.4853/22/ D.No.565/22, Dt:23.11.2022. (PR.Nos. 1100000243, 1100000244)	Construction of 5Nos 33kV Bays at 132kV SS Jagital, 132kV SS Nizamabad, 132kV SS Morthad, 132kV SS Sirikonda and 132kV SS Dasnagar.	5
4	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.TR.SS.A2 2517/22/ D.No.664/22, Dt:27.12.2022. (PR.No.1100000213)	Augmentation of PTs at 132kV Khaithalapur SS & 220kV SS Bhongir.	1
5	UO.No.CE(Tr)/SE(Tr)/DE-SS/ADE-2/F.132/33kV Aug/ D.No.825/22, Dt:04.03.2023. (PR.Nos. 1100000216 , 1100000217, 1100000256, 1100000237)	Aug of PTR capacities at 132kV Mustyal, 220kV Fabcity, 132kV Ss Kodada and 132kV Judcherla.	4
6	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE1/F.Rolling stock 23-24/ D.No.125/23, Dt:26.05.2023. (PR.No. 1300001139)	Required for Rolling stock for the FY 2023-24.	20
7	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE/F.2837/23/ D.No.495/23, Dt:29.09.2023. ( PR.Nos 1300001281, 13000012430)	Aug of PTR AT Gadwal, Chinnashankarampet and Srirangapur SS.	2
8	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.Cocacola/ D.No.672/23, Dt:15.12.2023. (PR.No.13000001270).	Erection of new 33kV dedicated feeder to M/s. Hindusthan coca cola beverages from 220/132/33kV SS Meenajipet in Siddipet Dist.	1
9	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.1015/23/ D.No.672/23, Dt:16.12.2023. (PR.No.1300001261)	Erection of 1No 33kV VCB along with accessories for bifurcation of existing 33kV Nirmal Town feeder at 220kV SS Nirmal.	1
10	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F./D.No.753/23, Dt:19.01.2024. (PR.Nos.1100000297, 1100000298, 1100000299)	PTR Augmentation at 132kV Kothur SS, 132kV LGMpet SS, 132kV SS Balangar, 132kV Mothukur SS, 132kV SS Alwal (keshampet) SS, 132kV Dharmasagar SS.	3
11	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F./D.No.807/23, Dt:31.01.2024. (PR.No.1300001248)	Erection of 1 No 33kV feeder bay for load bifurcation of existing 33kV Mallampally feeder at 132kV SS Mulugu required for TGNPDCL	1
12	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F./D.No.810/23, Dt:31.01.2024. (PR.No. 13000001249).	Erection of 1No 33kV feeder bay for providing station supply to 400kV SS Nirmal from 220/132/33kV SS Nirmal	1

Sl.No.	Indent Reference	Required for	Qty
13	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE-2/F.TR.SS.A2.5081/2 /D.No.47/24, Dt:19.04.2024.(Pr.No.1100000328)	Procurement of additional equipment required for PTR Aug of 220/33kV PTR capacity from 2x20MVA to 2x50MVA at 220kV SS HIAL	2
14	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE1/F.Rolling stock 24-25/ D.No.485/24, Dt:06.09.2024. (PR.No. 1300001424)	Rolling stock 24-25	60
15	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE2/F./ D.No.508/24, Dt:19.09.2024. (PR.No. 1100000336).	Construction of 33kV Feeder bay at 132/33kV SS Nellikuduru	1
16	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE2/F./ D.No.509/24, Dt:19.09.2024. (PR.No. 1100000312).	Extension of supply to 33/11kV Ankireddy pally from 220kV SS Sircilla	1
17	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE2/F./ D.No.510/24, Dt:19.09.2024. (PR.No. 1100000342).	Construction of 2nos 33kV Feeder bay at 132/33kV SS B Gangaram	2
18	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE2/F./ D.No.511/24, Dt:19.09.2024. (PR.No. 1100000323)	Construction of 33kV Feeder bay at 132/33kV SS Ganeshpally	1
19	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE2/F./ D.No.512/24, Dt:19.09.2024. (PR.No.1100000341).	Construction of 33kV Feeder bay at 132/33kV SS Erragadda	1
20	UO.No.CE(Tr)/SE(Tr)/DE-SS/ ADE2/F./ D.No.513/24, Dt:19.09.2024. (PR.No. 1100000340).	Construction of 33kV Feeder bay at 132/33kV SS Lingampet SS	1
21	UO.No.CE(Tr)/SE(Tr)/DE-SS/ADE2/F./ D.No.527/24, Dt:25.09.2024. (PR.Nos.1100000313, 325, 337, 338, 339, 343, 344, 345, 346, 347, 348, 349, 351, 352, 353),	Errection of 33kV faeeder bays for extension of supply to HT consumer from various EHT SS under DC works.	15
<b>Total Indent Qty:</b>			<b>125</b>